



Full automatic TR extrusion moulding machine

KR2302-TR

项目Items	单位Units	KR2800-X6
加工原料Material	Kind	TR/TPU
工位数Work stations	stations	2
射枪数量Number of injectors	Set	2x2
螺杆直径 Diameter of screw	mm	65
挤出压力 Pressure	bar	1100
挤出速度Speed	g/s	30
螺杆转速Rotate speed of the screw	r/min	1-150
合模力Mold clamping pressure	kn	1500
模板尺寸Mold size	mm	420x380x200
加热功率Power of heating plate	kw	6.25x4
电机功率Power of motor	kw	18.5
总装机容量Total power	kw	43.5
油泵压力Hydraulic pressure	mpa	21
机器尺寸Dimension (L xWxH)	M	2.3x2.7x2.2
机器重量Machine weight	T	6

上述资料仅供参考，如因设计与制造上的需要变更规格、尺寸则不另行通知！
Specifications are subject to change request without notice for improvement

Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!



Suitable material: TR,TPU

Produce: various kinds of TR products

Use and character:

- 1.Low operation height. Proper height of control platform fits the body engineering.
- 2.It is suit for non-foaming thermoplastic materials, such as TR, TPU etc. For example soles, sandals of full plastic foot wears.
- 3.The pedestal of the mould can turn in an angle of 180 degrees, easily operated.
- 4.The barrel temperature controlled with 4-stage P.I.D, ensuring constant temperature to keep the high quantity.
- 5.Movable injection unit combined with intelligent automatic mold-station.
- 6.The data is calculated by the PLC/PC, making the energy precisely controlled.
- 7.EMPLOYS of water cooling and air cooling on the mold platen to be hydraulic circuit cooling system design.
- 8.The machine has economy design, taking up only small space, saving energy, asking for fewer operators.

